



Adresse / Address

Datum / Date

Kontakt / Contact

07/2013

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Betreff / Subject

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NEW by LEUCO: Cross-cut saw blades – universal and excellent with long edge lives

01/02

Inhalt / Content

The new LEUCO product family of cross-cut saw blades responds to the needs of saw and planing mills. Tooth geometry and tool body design of the new product family guarantee universal application in solid woods as well as excellent cutting quality and tool life.

Bildmaterial / Imagery

LEUCO
topline

Machine / Application

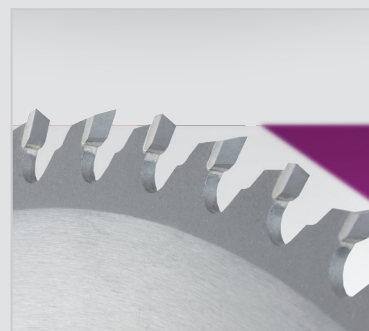
- | joinery machines and double clipping saws
- | special machines (e.g. by Kalfass, Springer, Krüsli, Hundegger, Weinmann)
- | for cross cuts in solid woods
- | for chop cuts (one-sided, double-sided) for precise lengths of boards, lamellas, etc.
- | for dividing cuts in soft and hard, dry and naturally humid solid woods

Design

- | cutting material: HL Board 10
- | WSA cutting geometry: ATB 20° and shear angle of +5°
- | proven asymmetric chip evacuation gap geometry
- | optimized chip removal thanks to large gullets
- | cooling elements in the tool body

Advantages

- | high productivity and economic efficiency
- | less postprocessing thanks to improved chip evacuation
- | reduced cutting pressure thanks to alternating shear angle



The new Topline Cross-Cut Saw Blade program by LEUCO

LEUCO

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Dimensions

Ø D	B	b	Ø d	Z	NL	Ident-No.
350	4,0	2,6	30	54	2/10/60 + 2/9/46 + 2/9,5/46,5 + 2/7/42	189788
400	4,4	3,0	30	60	2/10/60 + 2/9/46 + 2/9,5/46,5 + 2/7/42	189789
450	4,4	3,0	30	72	2/10/60 + 2/9/46 + 2/9,5/46,5 + 2/7/42	189790
500	4,8	3,2	30	72	2/10/80	189792
500	4,8	3,2	30	108	2/10/80 + 2/15/63	189794
550	4,8	3,2	30	72	2/10/80	189795
600	5,4	4,0	30	72	2/10/80 + 2/15/63	189796 s
630	5,4	4,0	40	72	2/10/60 + 2/7/42	189797
650	5,6	4,0	30	96	2/10/80 + 2/15/63	189798
650	5,6	4,0	30	54	2/10/80 + 2/15/63	189799 s
720	6,2	4,4	30	48	2/8,5/90	Hundegger 189800 s
720	6,2	4,4	30	72	2/8,5/90	Hundegger 189801
735	6,2	4,4	30	48	2/8,5/90	Hundegger 189802 s
735	6,2	4,4	30	72	2/8,5/90	Hundegger 189803
760	6,2	4,4	30	48	2/14/400 + 4/8,5/90	Hundegger 189804 s
760	6,2	4,4	30	72	2/14/400 + 4/8,5/90	Hundegger 189805 s
760	6,2	4,4	30	96	2/14/400 + 4/8,5/90	Hundegger 189806
800	6,2	4,4	30	48		Paul 189807 s
[mm]	[mm]	[mm]	[mm]			

no marking – immediately available
8 – modification and/or mounting of stock parts

o – available on short notice
s – production per drawing (custom made tool)

– new type in process
\$ – Superstandard

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