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## LEUCO TOOLS FOR „LAMELLO CLAMEX P®“ WOOD JOINER

01

Inhalt / Content

For the new and successful system "Clamex P"® made by the swiss company Lamello AG, LEUCO sells diamond-tipped grooving cutters for CNC machining centers to industrial customers. Thanks to the proper tool adapter [b], the grooving cutter [a] can be immediately applied on the machine.

If the Lamello Clamex P system® for miters is used, an additional Mosquito through-hole bit [c] is used with a larger total length and a VHW cutting edge. Problem solution if space problems occur with angular aggregates is the profile grooving shank-type cutter [d]. The tungsten carbide tipped cutter is designed as a disposable tool.

### Machine / Application

I CNC routers, [d] = only for 5-axis-CNC

I Chip-free grooving in solid woods and wood-based panels of the new Clamex P® jointer

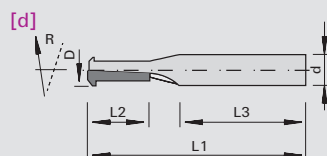
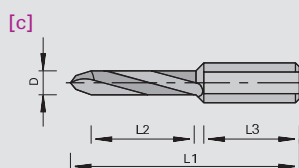
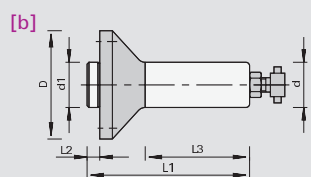
### Dimensions

| [a] | Ø D [mm] | B [mm] | b [mm] | Ø d [mm] | Z | NL  | Cutting material | Ident-No |        |
|-----|----------|--------|--------|----------|---|-----|------------------|----------|--------|
|     | 100,4    | 7,0    | 4      | 22       | 3 | MAN | 4/4,3/36         | DP       | 186501 |
|     | 100,4    | 7,0    | 4      | 30       | 3 | MEC | 4/6,6/48         | DP       | 189711 |
|     | 100,4    | 7,0    | 4      | 35       | 3 | MEC | 4/5,5/50         | DP       | 186094 |
|     | 100,4    | 7,0    | 4      | 40       | 3 | MEC | 4/5,5/52         | DP       | 186093 |

| [b] | Ø D [mm] | Ø d [mm] | Ø d1 [mm] | L2 [mm] | L1 [mm] | NL      | Ident-No |
|-----|----------|----------|-----------|---------|---------|---------|----------|
|     | 60       | 16       | 30        | 4       | 80      | 4/M6/48 | 184304   |
|     | 60       | 25       | 30        | 4       | 90      | 4/M6/48 | 184305   |

| [c] | Ø D [mm] | Ø d [mm] | L2 [mm] | L1 [mm] | L3 [mm] | Z | Cutting material | Ident-No |
|-----|----------|----------|---------|---------|---------|---|------------------|----------|
|     | 6        | 10       | 35      | 100     | 50      | 2 | VHW              | 184289   |

| [d] | Ø D [mm] | Ø d [mm] | L2 [mm] | L1 [mm] | L3 [mm] | Z | Cutting material | Ident-No |
|-----|----------|----------|---------|---------|---------|---|------------------|----------|
|     | 10       | 10       | 20      | 70      | 40      | 1 | HW               | 185368   |
|     | 10       | 12       | 20      | 70      | 40      | 1 | DP               | 185703   |



Bildmaterial / Imagery

