LEUCO TOOLS FOR „LAMELLO CLAMEX P®“ WOOD JOINER

Inhalt / Content
For the new and successful system “Clamex P®” made by the swiss company Lamello AG, LEUCO sells diamond-tipped grooving cutters for CNC machining centers to industrial customers. Thanks to the proper tool adapter [b], the grooving cutter [a] can be immediately applied on the machine. If the Lamello Clamex P system® for miters is used, an additional Mosquito through-hole bit [c] is used with a larger total length and a VHW cutting edge. Problem solution if space problems occur with angular aggregates is the profile grooving shank-type cutter [d]. The tungsten carbide tipped cutter is designed as a disposable tool.

Machine / Application
I CNC routers, [d] = only for 5-axis-CNC
I Chip-free grooving in solid woods and wood-based panels of the new Clamex P® jointer

Dimensions

```
[a] Ø D  B  b  Ø d  Z  NL  Cutting material  Ident-No
 100,4  7,0  4  22  3  MAN  4/4,3/36  DP  186501
 100,4  7,0  4  30  3  MEC  4/6,8/48  DP  189711
 100,4  7,0  4  35  3  MEC  4/5,5/50  DP  186094
 100,4  7,0  4  40  3  MEC  4/5,5/52  DP  186093

[b] Ø D  Ø d  Ø d1  L2  L1  NL  Ident-No
   60  16  30  4  80  4/M6/48  184304
   60  25  30  4  90  4/M6/48  184305

[c] Ø D  Ø d  L2  L1  L3  Z  Cutting material  Ident-No
   6   10  35  100  50  2  VHW  184289

[d] Ø D  Ø d  L2  L1  L3  Z  Cutting material  Ident-No
   10  10  20  70  40  1  HW  185368
   10  12  20  70  40  1  DP  185703
```

---

no marking — immediately available
O — modification and/or mounting of stock parts
o — available on short notice
s — production per drawing (custom made tool)
# — new type in process
$ — Superstandard

www.leuco.com