



Adresse / Address

Datum / Date

Kontakt / Contact

11/2019

Ledermann GmbH & Co. KG
Willi-Ledermann-Str. 1
D-72160 Horb a.N.

Tel. +49 (0) 74 51 / 93 - 0
info@leuco.com
www.leuco.com

Betreff / Subject

Seite / Page

LEUCO TOOLS FOR „LAMELLO CLAMEX P®“ WOOD JOINER

01

Inhalt / Content

For the new and successful system "Clamex P"® made by the swiss company Lamello AG, LEUCO sells diamond-tipped grooving cutters for CNC machining centers to industrial customers. Thanks to the proper tool adapter [b], the grooving cutter [a] can be immediately applied on the machine.

If the Lamello Clamex P system® for miters is used, an additional Mosquito through-hole bit [c] is used with a larger total length and a VHW cutting edge. Problem solution if space problems occur with angular aggregates is the profile grooving shank-type cutter [d]. The tungsten carbide tipped cutter is designed as a disposable tool.

Machine / Application

I CNC routers, [d] = only for 5-axis-CNC

I Chip-free grooving in solid woods and wood-based panels of the new Clamex P® joiner

Dimensions

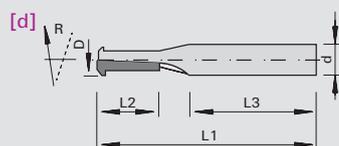
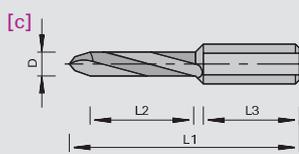
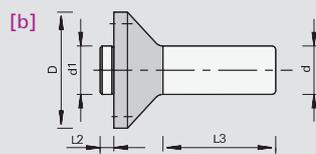
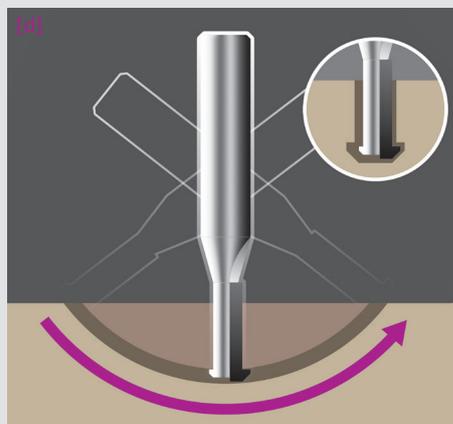
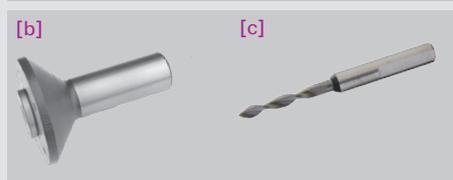
[a]	Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	NL	Cutting material	Ident-No	
	100,4	7,0	4	22	3	MAN	4/4,3/36	DP	186501
	100,4	7,0	4	30	3	MEC	4/6,6/48	DP	189711
	100,4	7,0	4	35	3	MEC	4/5,5/50	DP	186094
	100,4	7,0	4	40	3	MEC	4/5,5/52	DP	186093

[b]	Ø D [mm]	Ø d [mm]	Ø d1 [mm]	L2 [mm]	L1 [mm]	NL	Ident-No
	60	16	30	4	80	4/M6/48	184304
	60	25	30	4	90	4/M6/48	184305

[c]	Ø D [mm]	Ø d [mm]	L2 [mm]	L1 [mm]	L3 [mm]	Z	Cutting material	Ident-No
	6	10	35	100	50	2	VHW	184289

[d]	Ø D [mm]	Ø d [mm]	L2 [mm]	L1 [mm]	L3 [mm]	Z	Cutting material	Ident-No
	9,8	12	23	80	36	2	VHW	186879
	10	10	20	70	40	1	HW	185368
	10	12	20	70	40	1	DP	185703

Bildmaterial / Imagery



no marking – immediately available

o – available on short notice

– new type in process

8 – modification and/or mounting of stock parts

s – production per drawing (custom made tool)

\$ – Superstandard